

## Guide to Retrofits Sheet

1. Does the machine tool have coolant through the spindle or turret?

Yes	No
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2. Is the machine tool enclosed?

Yes	No
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3. Machine Model Number?

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4. Machine Serial Number?

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5. Machine Date of Manufacture?

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6. Does the machine have spare “m” codes available?

Yes	No
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7. Are they latching or pulsed?

Latching	Pulsed
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8. What is the control voltage?

24VDC	110VAC
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9. Type of coolant being used?

Synthetic	Semi Synthetic	Water Soluble
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10. What is the viscosity (SSU)?

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11. What is the machine shop power voltage?

230V	460V
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